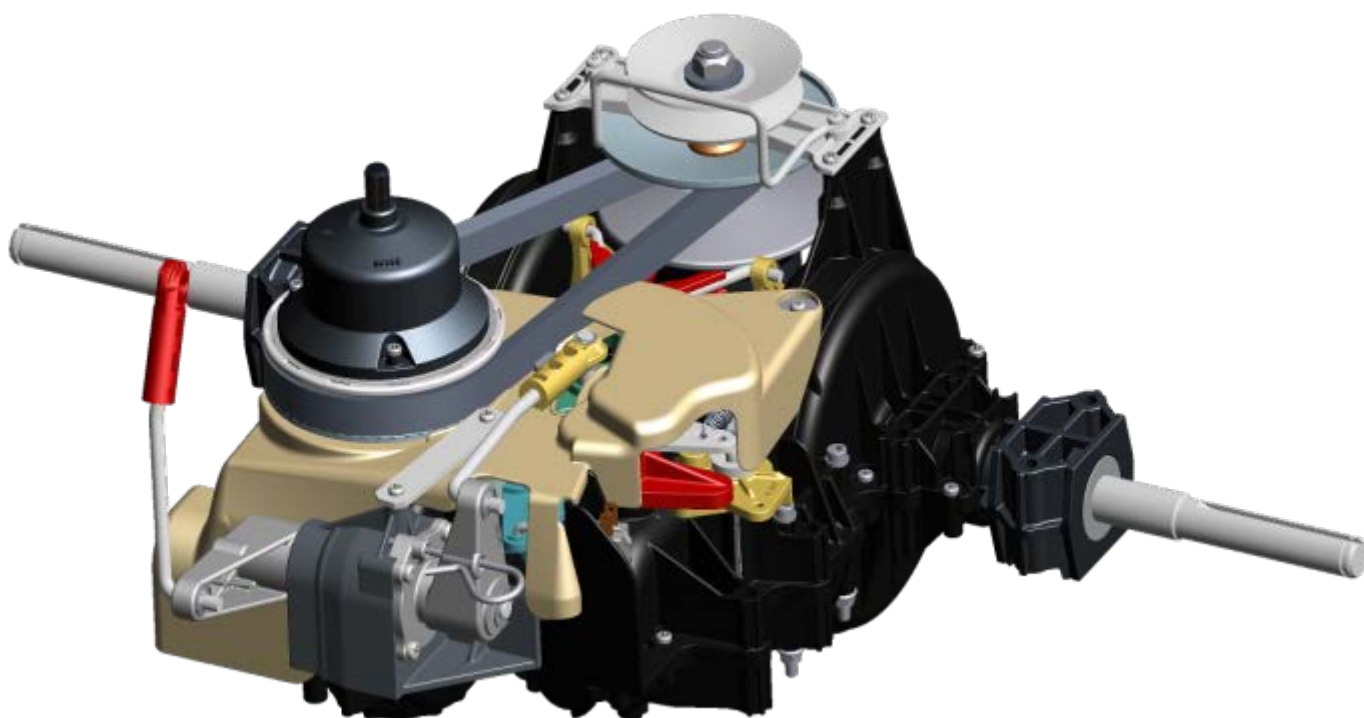


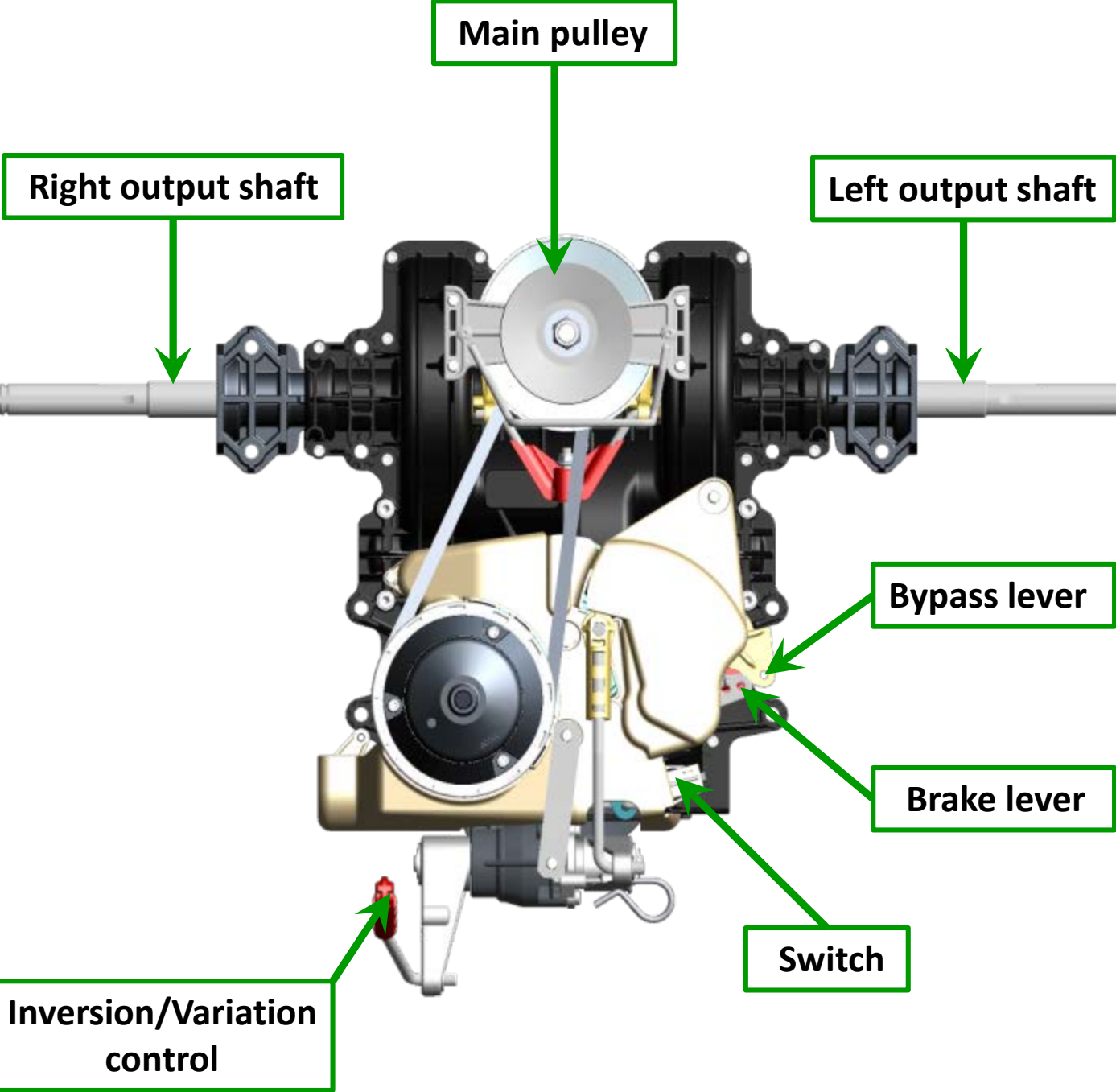
Transaxle Type RS800F



Repair Manual supplement (to use with repair manual P/N 39008)

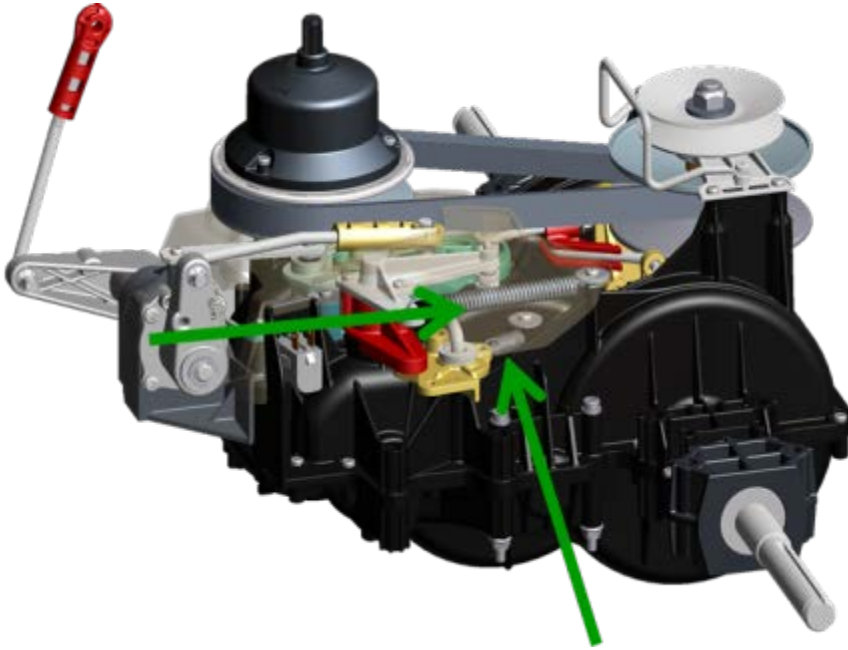
Transmission ref. 87070 and 87099

External Controls and Functions

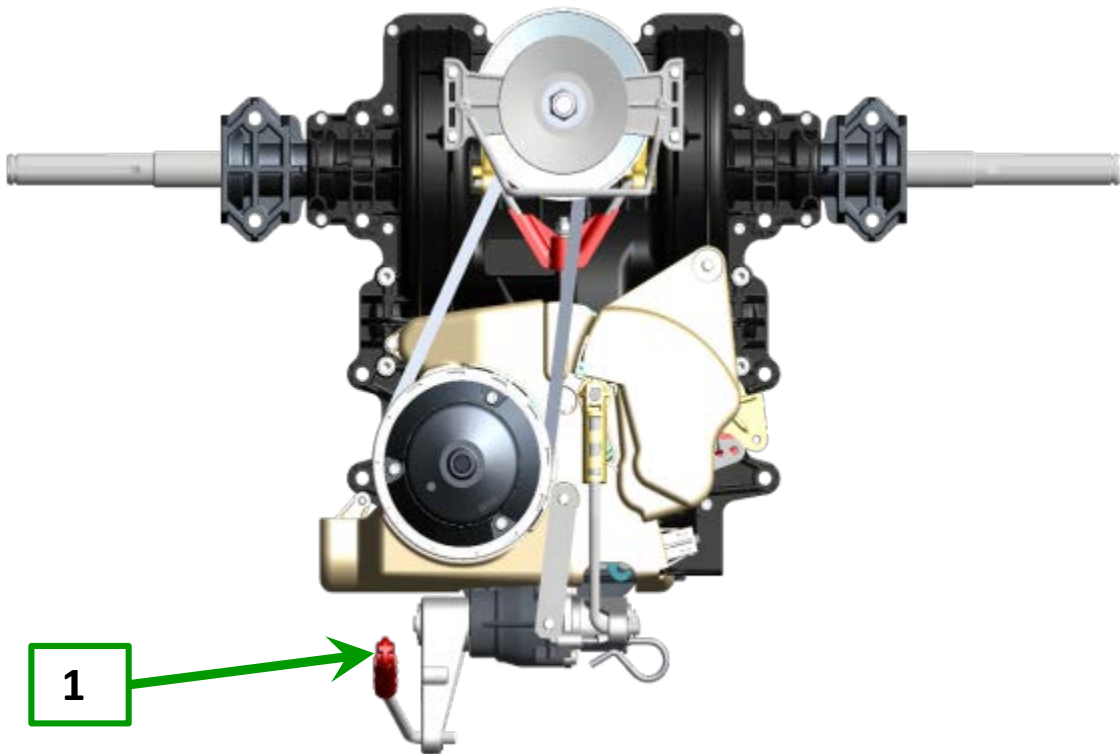


P6 -Preliminary check before re-install the transmission

- There are only 2 springs on the fender control version.



P8 -To remove the transmission, disconnect the variation rod (1) from the friction pack.



P10 - OP 2. Driven kit replacement

- The fender control version is not equipped with inversion security system.

P12 - OP 5. Variation kit replacement

-There is no neutral spring on the fender control version.



P14 - OP 7. Controls kit replacement

-There is no neutral position lever on the fender control version.

Repair Procedures

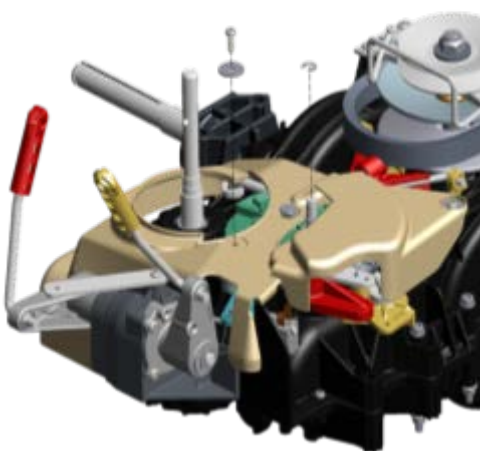
Friction pack replacement

-Disconnect the friction pack.

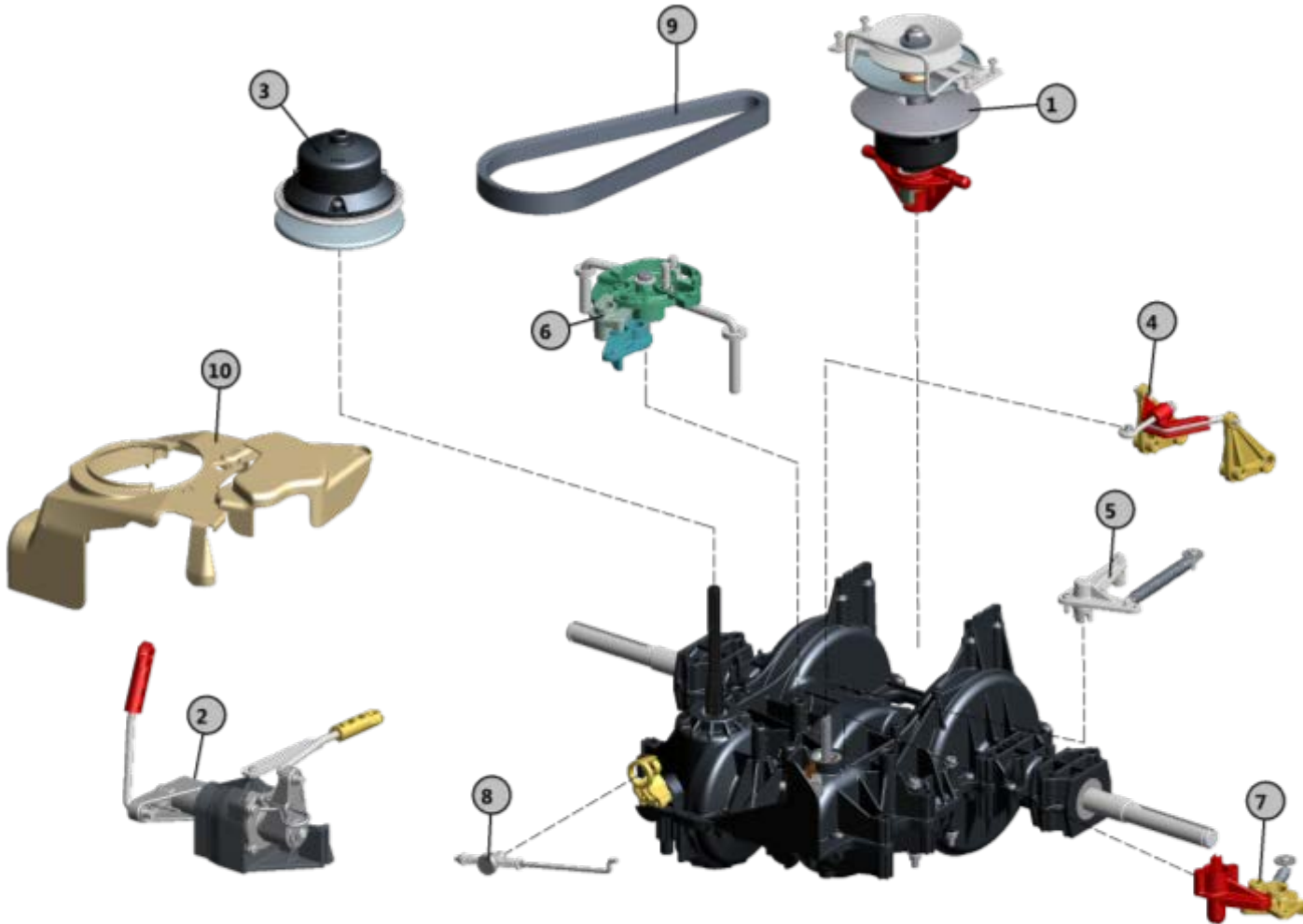
-Remove the 4 screws to liberate the friction pack.

All the screws around the transmission are 4x16. **Friction pack screw are 4x20.**

Torque: 2.6 ± 0.1 lb-ft



Exploded View

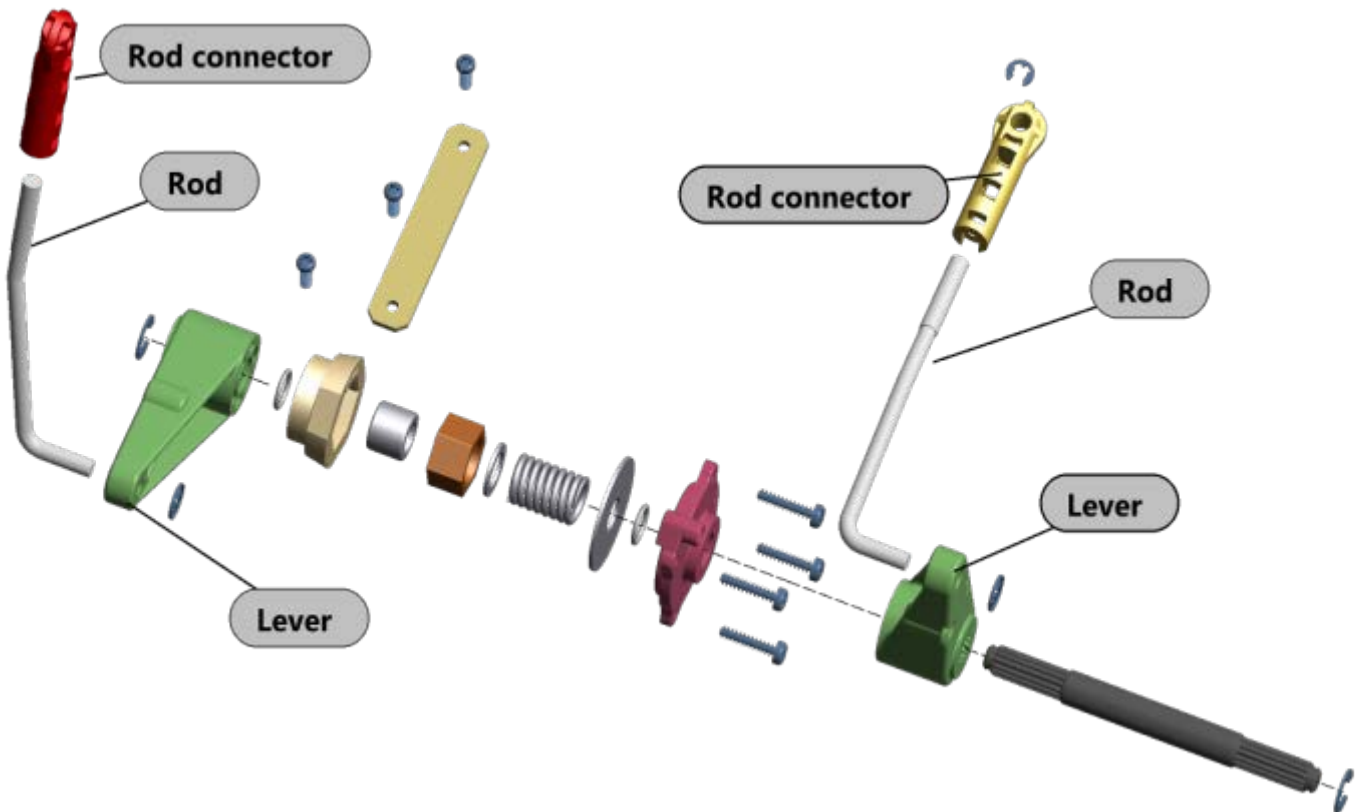


Item	GT P/N	Designation
1	GT79260	Driver kit
2	GT79136	Friction pack
3	GT79253	Driven kit
4	GT79325	Variation kit
5	GT79255	Brake kit
6	GT79326	Controls kit
7	GT79257	Bypass kit
8	GT79258	Inversion kit
9	GT37401	Variation belt
10	GT79327	Hardware kit
11	GT38011	Shift cam



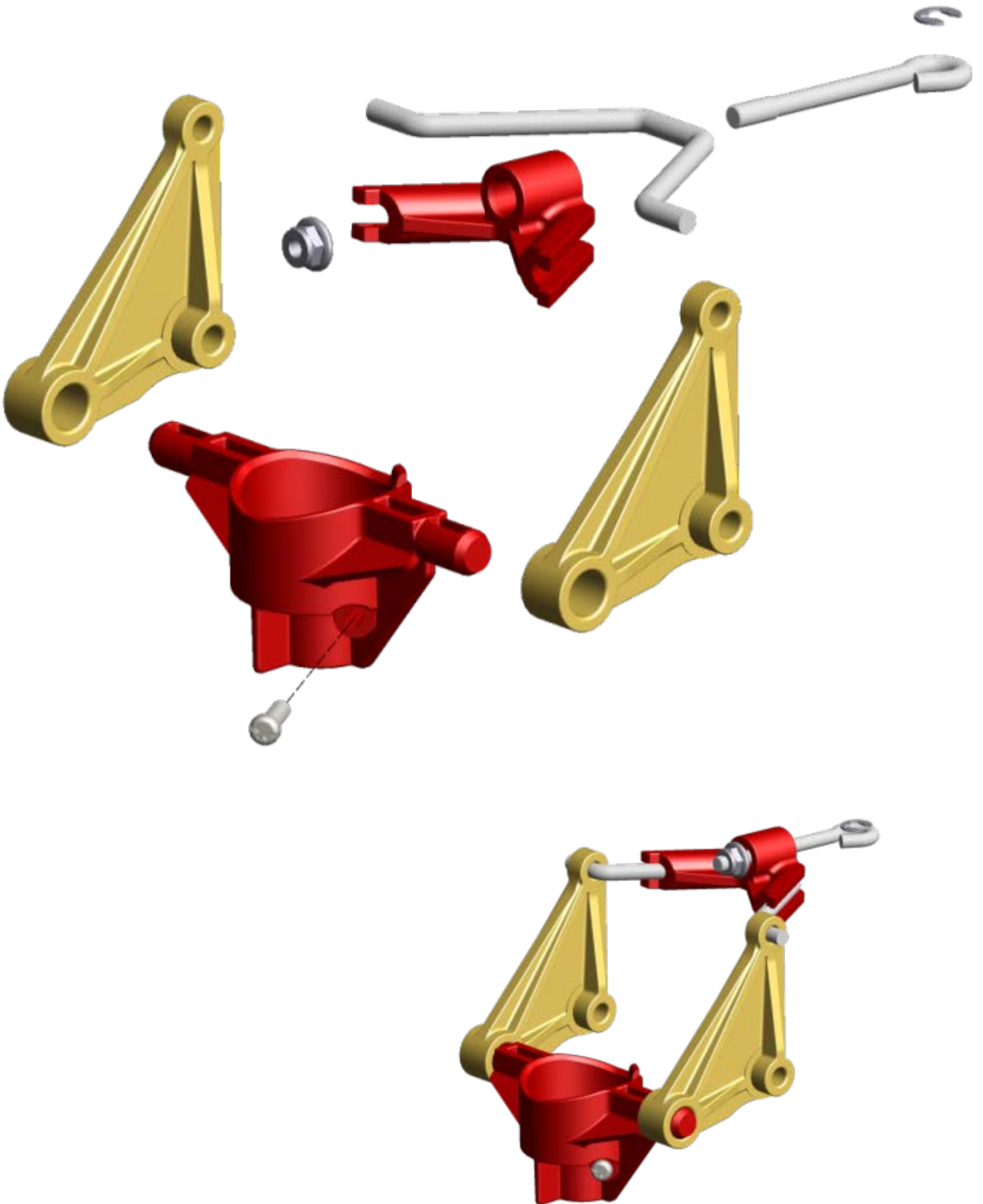
-Special tool is necessary to remove the driven kit 79253.
 -Refer to the troubleshooting page 7, to know when driven kit must be removed.

Friction Pack GT79136



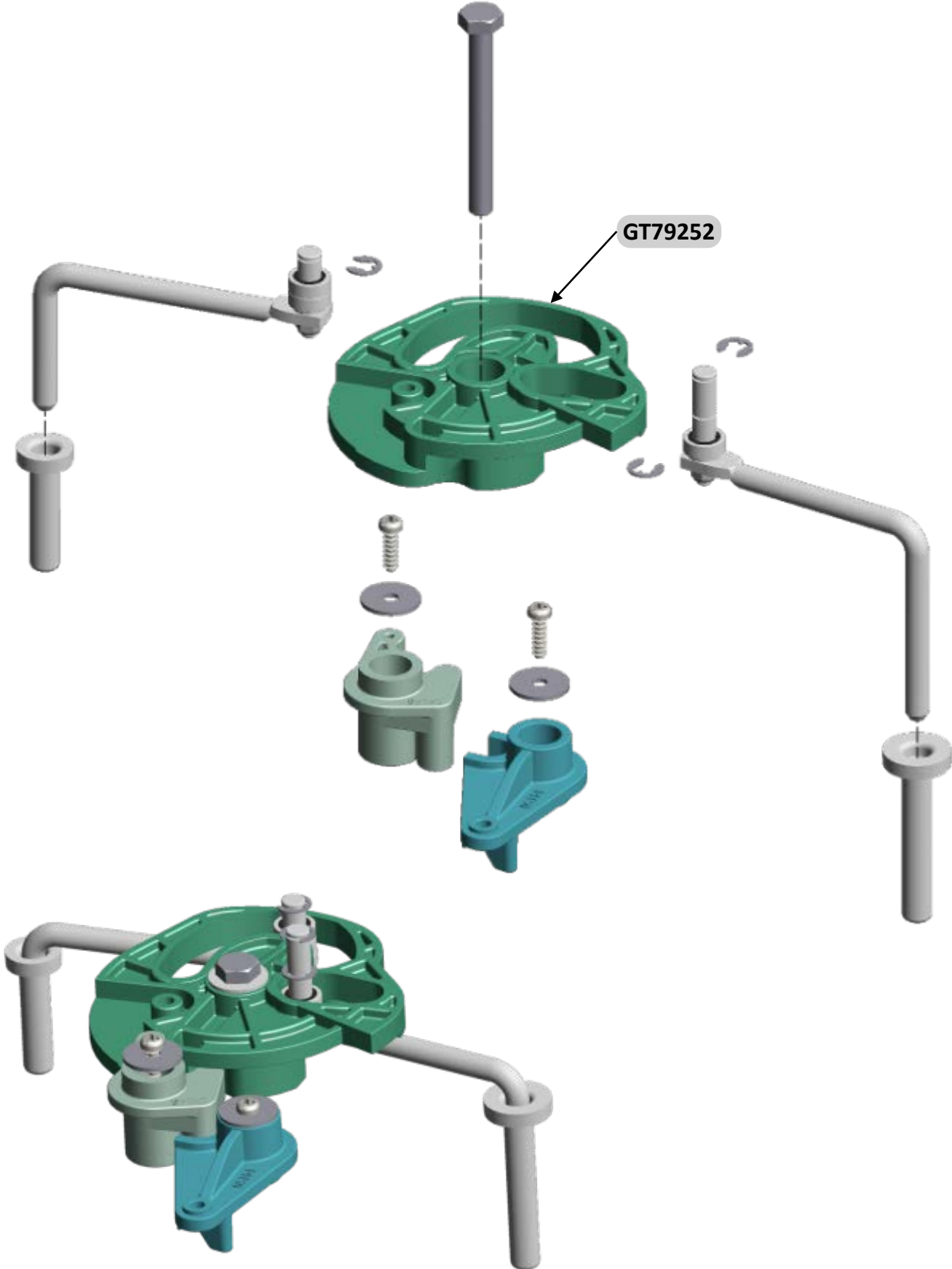
Exploded Variation Kit

GT79325



Exploded Controls Kit

GT79326



Hardware kit

GT76327

6 screws 4x16 P/N:GT43621



13 screws 5x16 P/N:GT43622



4 screws 4x16 P/N:GT42623



4 screws 5x25 P/N:GT45512



4 washers P/N:GT42619



1 brake spring



1 cover P/N:GT38801



3 e-clips Ø6 P/N:GT42321



2 e-clips Ø10 P/N:GT42322





Drive solutions for outdoor power equipment

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